



DN 2220 LH

## Global<sup>®</sup> DN 2200 series - Two needle lockstitch machines

### TECHNICAL SPECIFICATIONS

#### Machine speed\*

- DN 2242 - 3500 spm
- DN 2242 LH - 3200 spm
- DN 2220 - 2800 spm
- DN 2220 LH - 2800 spm

#### Oiling system

fully automatic

#### Number of needles

2

#### Needle gauge

standard 6.4 mm

#### Feed type

drop & needle feed

#### Presser foot lift

max. 7 mm

#### Stitch length

max. 7 mm

#### Needle type

134 R

#### Stitch type

301

**DN 2242** - Double needle lockstitch with drop and needle feed. Fully automatic lubrication, standard hooks and 6,4 mm gauge.

**DN 2242 LH** - Same as DN 2242, but with large hooks.

**DN 2220** - Double needle lockstitch with drop and needle feed. This machine is equipped with disengageable needle bars. Fully automatic lubrication, standard hooks and 6,4 mm gauge.

**DN 2220 LH** - Same as DN 2220, but with large hooks.

#### MAQUINAS DE DOBLE AGUJA

**DN 2242** - Máquina de dos agujas, arrastre por agujas y dientes. Lubricación automática.

Distancia agujas 6,4 mm. Equipada con garfios estándar.

**DN 2242 LH** - La misma que la DN 2242, pero equipada con garfios grandes.

**DN 2220** - Máquina de dos agujas desembragable, arrastre por agujas y dientes. Lubricación automática. Distancia agujas 6,4 mm. Equipada con garfios estándar.

**DN 2220 LH** - La misma que la DN 2220, pero equipada con garfios grandes.

#### ZWEINADEL STEPPSTICHMASCHINEN

**DN 2242** - Zweinadel Steppstichmaschine mit Unter- und Nadeltransport. Vollautomatische Schmierung, standard Greifer und 6,4 mm Nadelabstand.

**DN 2242 LH** - Baugleich mit DN 2242, jedoch mit grosser Greifer.

**DN 2220** - Zweinadel Steppstichmaschine mit Unter- und Nadeltransport. Die Maschine ist mit ausschaltbarer Nadelstangen ausgestattet. Vollautomatische Schmierung, standard Greifer und 6,4 mm Nadelabstand.

**DN 2220 LH** - Baugleich mit DN 2220, jedoch mit grosser Greifer.

#### MACHINE POINT NOUÉ A DEUX AIGUILLES

**DN 2242** - Machine deux aiguilles à double entraînement. Lubrification automatique, crochets standards et écartement standard 6,4 mm.

**DN 2242 LH** - Machine identique à la DN 2242, mais avec crochets à grandes capacités.

**DN 2220** - Machine deux aiguilles à double entraînement. Aiguilles escamotables, lubrification automatique, crochets standards et écartement standard 6,4 mm.

**DN 2220 LH** - Machine identique à la DN 2220, mais avec crochets à grandes capacités.

## Global DN 2200 series

The Global DN 2220 a two needle lockstitch machine for setting pockets on overalls, jeans, dungarees and work-shirts.

### Some features of the DN 2200 series

- Two needle lockstitch
- Needle feed
- Standard gauge 6,4 mm, other gauges optional
- Fully automatic lubrication
- Stitching general and specialized two needle operations



Disengageable needle bars.

Disengaging mechanism













Hooks with bobbin caps.

Unique oil pump system



### Specifications

	model	DN 2242	DN 2220	DN 2242 LH	DN 2220 LH
	number of needles	2	2	2	2
	Stitch length mm	5	5	7	7
	Presser foot lift mm	7	7	7	7
	needle system	134 R	134 R	134 R	134 R
	machine bed plate mm	518	518	518	518
	space to right of needle (mm)	240	240	240	240
	max speed spm*	3500	2800	3200	2800
	split needle bar	—	•	—	•
	hook	standard	standard	large	large

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

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When ordering parts please specify:  
 [1] machine model  
 [2] part numbers